



- TO PERFORM FIELD MITER:**
1. FOR A HORIZONTAL TO VERTICAL TRANSITION: CUT A 60 DEGREE NOTCH FROM THE SILICONE SIDE DOWN, LEAVING $\frac{1}{4}$ " MATERIAL ON THE BOTTOM.
 2. FOR A HORIZONTAL-TO-VERTICAL TRANSITION: CUT A 60 DEGREE NOTCH FROM THE UNDERSIDE, TO THE BASE OF THE SILICONE RIBS.
 3. APPLY SUPPLIED SPLICE ADHESIVE TO BOTH SIDES OF ANGLE CUTS.
 4. PRESS TOGETHER AND INSTALL INTO JOINT.
 5. IF CUT FROM THE SILICONE SIDE, TOUCH UP SILICONE BELLOWS USING THE SUPPLIED SILICONE.
 6. RESUME INSTALLATION INSTRUCTIONS AS NORMAL.

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Willseal 250



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